SERIES 764

HANG THESE INSTRUCTIONS ON THE INSTALLED VALVE FOR EASY FUTURE REFERENCE



## **WARNING**

- Failure to follow instructions and warnings can cause product failure, resulting in serious personal injury and property damage.
- Read and understand all instructions before attempting to install any Victaulic piping products.
- Wear safety glasses, hardhat, and foot protection.
- Save this installation, maintenance, and testing manual for future reference.

If you need additional copies of any literature, or if you have any questions concerning the safe installation and operation of this product, contact Victaulic, P.O. Box 31, Easton, PA 18044-0031, USA, Telephone: 1-800 PICK VIC, e-mail: pickvic@victaulic.com.



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#### SERIES 764

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#### HAZARD IDENTIFICATION



Definitions for identifying the various hazard levels are provided below. When you see this symbol, be alert to the possibility of personal injury. Carefully read and fully understand the message that follows.

## **WARNING**

 The use of the word "WARNING" identifies the presence of hazards or unsafe practices that could result in death or serious personal injury if instructions, including recommended precautions, are not followed.

## 

 The use of the word "CAUTION" identifies possible hazards or unsafe practices that could result in personal injury and product or property damage if instructions, including recommended precautions, are not followed.

## NOTICE

• The use of the word "NOTICE" identifies special instructions that are important but not related to hazards.



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#### SERIES 764

#### INSTALLER SAFETY INSTRUCTIONS

# **WARNING** · An experienced, trained installer must install this product in accordance with all instructions. These instructions contain important information. Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products. Failure to follow these instructions can cause product failure, resulting in serious personal injury and/or property damage. GENERAL

#### Read and understand all instructions and refer to the trim 1 diagrams before proceeding with the installation, maintenance, and testing of this Victaulic Series 764 FireLock NXT Alternate Wet/Dry Valve.

- 2 Inspect the shipment. Make sure all components are included in the shipment and that all necessary tools are available for installation.
- 3 Use only recommended accessories. Accessories and equipment that are not approved for use with this valve may cause improper system operation.
- Wear safety glasses, hardhat, foot protection, and hearing 4. protection. Wear hearing protection if you are exposed to long periods of noisy job-site operations.
- 5. Prevent back injury. Larger and pre-trimmed valves are heavy and require more than one person or mechanical lifting equipment to position and install the assembly. Always practice proper lifting techniques.
- Avoid using electrically powered tools in dangerous environ-6. ments. When using electrically powered tools for installation, make sure the area is moisture-free. Keep the work area well lit, and allow enough space to accommodate proper installation of the valve, trim, and accessories.
- Watch for pinch points. Do not place fingers under the valve 7 body where they could be pinched by the weight of the valve. Use caution around spring-loaded components (i.e. clapper assembly).
- Keep work areas clean. Cluttered areas, benches, and slippery 8 floors can create hazardous working conditions.
- 9. PROTECT THE SYSTEM FROM FREEZING CONDITIONS. THE VALVE AND SUPPLY PIPING MUST BE PROTECTED FROM FREEZING TEMPERATURES AND MECHANICAL DAMAGE.
- 10. IF THE INLET WATER SUPPLY IS INTERRUPTED FOR ANY REASON, AND SYSTEM SUPPLY PRESSURE TO THE VALVE DECREASES, MAKE SURE THE DIAPHRAGM CHARGE LINE IS FULLY PRESSURIZED BEFORE PLACING THE SYSTEM BACK IN SERVICE.

#### MAINTENANCE AND TESTING

- Notify the authority having jurisdiction. Always notify the authority having jurisdiction before performing any maintenance that eliminates the fire protection provided by the system.
- 2 Follow NFPA requirements for system testing and inspection schedules. The building owner or their representative is responsible for inspecting the system in accordance with current NFPA-25 requirements or in accordance with the requirements of the local authority having jurisdiction (whichever is more stringent).
- Depressurize and drain the system completely before performing 3. any maintenance. Water under pressure can cause the cover plate to blow off during removal if the system is not depressurized and drained completely.
- Protect the valve from freezing temperatures, foreign matter, 4. and corrosive atmospheres. Any condition that might degrade the system or affect system performance must be avoided.



#### SERIES 764

#### INTRODUCTION

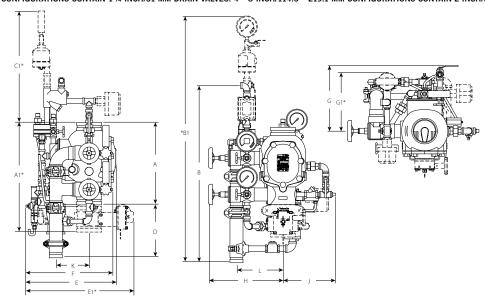
The following instructions are a guide for proper installation of Victaulic Series 764 FireLock NXT Alternate Wet/Dry Valves. These instructions involve pipe that is properly prepared and grooved in accordance with current Victaulic specifications.

## NOTICE

- Drawings and/or pictures in this manual may be exaggerated for clarity.
- This product and this installation, maintenance, and testing manual contain trademarks, copyrights, and/or patented features that are the exclusive property of Victaulic.

#### TRIM DIMENSIONS

THE 4-INCH/114.3-MM CONFIGURATION IS SHOWN BELOW. 1 ½ – 2-INCH/48.3 – 60.3-MM CONFIGURATIONS CONTAIN ¾-INCH/19-MM DRAIN VALVES. 2 ½ – 3-INCH/73.0 – 88.9-MM CONFIGURATIONS CONTAIN 1 ¼-INCH/31-MM DRAIN VALVES.



Siz	e	Dimensions – Inches/mm										Approx. Weight Each Ibs/kg						
Nominal Size Inches mm	Actual Outside Dia. Inches mm	A	A1*	В	B1*	C1*	D	E	E1*	F		G1*	н	J	к	L	Without Trim	With Trim
1 ½	1.900	9.00	16.31	27.50	34.50	16.50	9.75	12.50	15.00	15.75	9.25	11.25	10.20	8.50	3.04	6.98	16.7	43.0
40	48.3	228.60	414.27	698	876	419	247	317	381	400	234	285	259.08	215.90	77.21	177.29	7.6	19.5
2	2.375	9.00	16.31	27.50	34.50	16.50	9.75	12.50	15.00	15.75	9.25	11.25	10.20	8.53	3.04	6.98	17.0	43.0
50	60.3	228.60	414.27	698	876	419	247	317	381	400	234	285	259.08	216.66	77.21	177.29	7.7	19.5
2 ½	2.875	12.61	16.44	31.75	44.25	21.25	11.25	14.50	18.25	16.75	10.00	9.75	10.65	9.04	3.76	6.69	41.0	65.0
65	73.0	320.29	417.57	806	1123	539	285	368	463	425	254	247	270.51	229.61	95.50	169.92	18.7	29.5
76.1 mm	3.00	12.61	16.44	31.75	44.25	21.25	11.25	14.50	18.25	16.75	10.00	9.75	10.65	9.04	3.76	6.69	41.0	65.0
	76.1	320.29	417.57	806	1123	539	285	368	463	425	254	247	270.51	229.61	95.50	169.92	18.7	29.5
3	3.500	12.61	16.44	31.75	44.25	21.25	11.25	14.50	18.75	16.75	10.00	9.75	10.65	9.04	3.76	6.69	41.0	65.0
80	88.9	320.29	417.57	806	1123	539	285	368	476	425	254	247	270.51	229.61	95.50	169.92	18.7	29.5
4	4.500	15.03	19.78	32.75	45.50	21.00	10.25	16.00	20.75	15.50	11.25	10.75	13.54	9.56	6.06	8.46	59.0	95.0
100	114.3	381.76	502.41	831	1155	533	260	406	527	393	285	273	343.91	242.82	153.92	214.88	26.7	43.0
165.1 mm	6.500	16.00	22.00	33.00	45.75	20.00	10.25	17.25	22.25	15.75	11.50	11.00	13.46	9.94	6.06	8.38	80.0	116.0
	165.1	406.40	558.80	838	1162	508	260	438	565	400	292	279	341.88	252.47	153.92	212.85	36.2	52.6
6	6.25	16.00	22.00	33.00	45.75	20.00	10.25	17.25	22.25	15.75	11.50	11.00	13.46	9.94	6.06	8.38	80.0	116.0
150	168.3	406.40	558.80	838	1162	508	260	438	565	400	292	279	341.88	252.47	153.92	212.85	36.2	52.6
8	8.625	17.50	23.01	33.00	45.75	18.75	10.00	19.00	24.25	16.00	11.75	11.00	14.80	11.00	6.06	9.72	122.0	158.0
200	219.1	444.50	584.45	838	1162	476	254	482	615	406	298	279	375.92	279.40	153.92	246.88	55.3	71.6

#### NOTES:

The "A" dimension coupling is not shown in order to clarify dimensional callouts.

Components shown as dotted lines denote optional equipment.

\* Measurements denoted with an asterisk take optional equipment into account.

Optional drain connection kit is shown for reference and takeout dimensions.

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Remove this plug when installing the optional dry accelerator —

#### SERIES 764

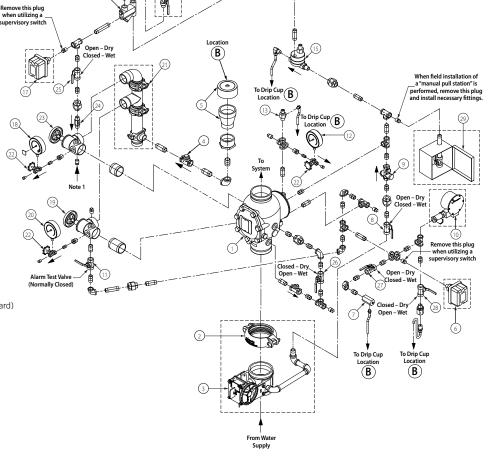
## EXPLODED VIEW DRAWING – TRIM COMPONENTS SERIES 764 FIRELOCK NXT ALTERNATE WET/DRY VALVE () TO COMPONENTS (OPTIONAL ACCESSORIES ALSO SHOWN)

#### **Bill of Materials**

- 1 Series 764 FireLock NXT Alternate Wet/Drv Valve
- FireLock Rigid Coupling (Optional/Sold Separately – Comes Standard when VQR Assembly is Ordered)
- 3 Water Supply Main Control Valve (Optional/Sold Separately – Comes Standard when VQR Assembly is Ordered)
- 4 Drain Swing Check Valve
- 5 Drip Cup with Cap
- 6 Alarm Pressure Switch (Optional/Sold Separately – Comes Standard when VQR Assembly is Ordered)
- 7 Series 729 Drip Check Valve8 Diaphragm-Charge-Line Ball Valve
- (Lockable Open/Dry, Closed/Wet) 9 3-in-1 Strainer/Check/Restrictor Assembly
- 10 Series 760 Water Motor Alarm (Optional/Sold Separately)
- 11 Alarm Test Ball Valve
- 12 Diaphragm-Charge-Line Pressure Gauge (0 – 300 psi/0 – 2068 kPa/0 – 20.7 Bar)
- Series 749 Auto Drain
   Series 746-LPA Dry Accelerator
- Assembly (Optional/Sold Separately) 15 Series 776 Low-Pressure Actuator
- 16 Air Manifold
- Air Supervisory Pressure Switch (Optional/Sold Separately – Comes Standard when VQR Assembly is Ordered)
- 18 System Pressure Gauge (0 - 80 psi/0 - 552 kPa/0 - 5.5 Bar with Retard)
   19 Water Supply Main Drain Valve -
- Flow Test
  Water Supply Pressure Gauge
- (0 300 psi/0 2068 kPa/0 20.7 Bar)
- 21 Drain Connection Kit (Optional/Sold Separately – Comes Standard when VQR Assembly is Ordered)
- 22 Gauge Valve
- 23 System Main Drain Valve
- 24 Series 748 Ball Check Valve
- 25 Dry System Air Supply Ball Valve
- (Lockable Open/Dry, Closed/Wet) 26 Wet System Bypass Ball Valve
- (Lockable Closed/Dry, Open/Wet)
- 27 Dry Check Isolation Ball Valve (Lockable – Open/Dry, Closed/Wet)
- 28 Alarm Line Drain Ball Valve
- (Lockable Closed/Dry, Open/Wet) 29 Series 755 Manual Pull Station (Optional/ Sold Separately)

#### NOTE 1: Connection point for the Series 75D Water Column Device Kit

For information regarding installation of the Series 75B Supplemental Alarm Device or the Series 7C7 Air Maintenance/Compressor Assembly (not pictured), refer to the instructions supplied with the product. **NOTE:** When the Series 75D Water Column Device kit is installed in the trim of a Series 764 FireLock NXT Alternate Wet/Dry Valve, a ball valve must be added to the inlet of the Series 75D. This inlet ball valve must be closed while the valve is in the "wet configuration" to prevent water from continuously draining from the system.

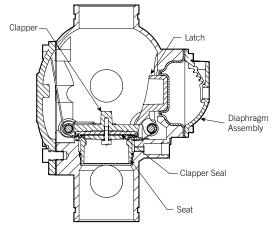


ictaulic

**REV B** 

#### SERIES 764

## **EXPLODED VIEW DRAWING - INTERNAL VALVE COMPONENTS**



Exaggerated for Clarity

NOTE: VALVE IS SHOWN ABOVE IN THE "SET" POSITION

- Bill of Materials
  - Valve Body 1
- 2 Clapper
- 3 Clapper Seal 4
- Seal Ring Seal Washer 5
- 6 Seal Retaining Ring
- Seal Assembly Bolt 7
- 8 Bolt Seal
- 9
- Clapper Spring Clapper Shaft 10
- Clapper Shaft Bushing and O-ring (Qty. 2) 11
- 12 Cover Plate 13 Cover Plate Gasket
- 14 Cover Plate Bolts\*
- 15 Latch
- Latch Spring 16
- 17 Latch Spring Bushing and O-ring (Qty. 2)
- Diaphragm 18 19
- Diaphragm Cover
- 20 Diaphragm Cover Cap Screws (Qty. 8) Latch Shaft 21
- Æ Ø (T) F

\* NOTE: The 1½-inch/48.3-mm and 2-inch/60.3-mm valve sizes contain washers under the heads of the cover plate bolts.





#### SERIES 764

# SECTION VIEW DRAWING AND DESCRIPTION – SERIES 776 LOW-PRESSURE ACTUATOR

The Series 776 Low-Pressure Actuator is located in the trim of Series 764 FireLock NXT Alternate Wet/Dry Valves and acts as the trigger for the system when it is set in the dry configuration.

Diaphragms separate the low-pressure actuator into three chambers. The upper air chamber controls activation, while the middle and lower chambers act as the water valve.

During setup, system air is applied to the upper chamber of the lowpressure actuator. When the Auto Vent Sleeve of the low-pressure actuator is pulled up, the upper chamber manually sets. Air pressure in the upper chamber holds the Auto Vent closed, while it exerts force on the water seal of the middle chamber.

When the diaphragm charge line is opened, water enters the lower chamber of the low-pressure actuator. Water that enters the low-pressure actuator flows to the middle chamber through the inlet eyelet, which is pressurized by system air pressure in the upper chamber.

#### Bill of Materials

- 1 Auto Vent Sleeve
- 2 Auto Vent Screw
- 3 Auto Vent Assembly
- 4 Upper Chamber
- 5 Upper Diaphragm Wave Spring
- 6 Lower Diaphragm Wave Spring
- 7 Outlet Evelet
- 8 Lower Chamber

Since the area of the lower diaphragm (exposed to water pressure in the middle chamber) is greater than the area of the lower chamber, the lower chamber seals off. Water does not flow to the outlet of the lowpressure actuator, and the supply water pressure creates the water seal.

When system air pressure decays to 0.5 Bar/48 kPa/7 psi, the force exerted by the compression spring in the Auto Vent is greater than the force exerted by air in the upper chamber. The Auto Vent opens, and all air pressure in the upper chamber evacuates.

The upper diaphragm releases water pressure in the middle chamber of the low-pressure actuator, which allows the lower diaphragm to lift and water to flow from the inlet to the outlet. This flow of water releases pressure from the diaphragm charge line of the Series 764 FireLock NXT Alternate Wet/Dry Valve, thus allowing the diaphragm to retract. The clapper opens, and water flows into the sprinkler system.

Lower Diaphragm Assembly

Upper Diaphragm Assembly

Strainer O-Ring Seal

Strainer Assembly Inlet Eyelet

Middle Chamber

Strainer Screen (Replaceable)

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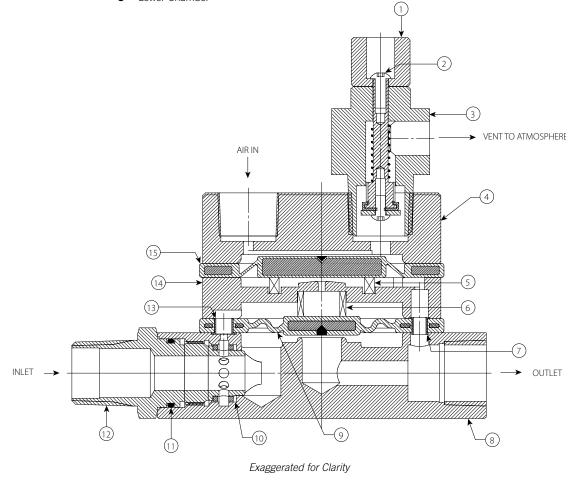
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#### SERIES 764

# SECTION VIEW DRAWING AND DESCRIPTION – SERIES 746-LPA DRY ACCELERATOR

The Series 746-LPA Dry Accelerator is a quick-opening device, which exhausts air from the Series 776 Low-Pressure Actuator to speed valve operation.

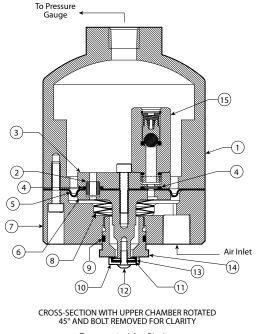
A diaphragm separates the Series 746-LPA Dry Accelerator into two chambers. The closing chamber contains a compression spring, which maintains the chamber in the closed position. The closed position is maintained as long as the pressure differential between the opening and closing chambers is less than 0.2 Bar/21 kPa/3 psi.

When the system introduces air pressure into the dry accelerator, air enters the closing chamber and passes through a check valve to the opening chamber. The check valve, which allows flow into the opening chamber, prevents pressure from escaping the opening chamber. Therefore, air can escape only through the restrictor. When a rapid loss of system air pressure occurs, such as an open sprinkler, air escapes from the closing chamber faster than it escapes from the opening chamber. As the sprinkler system's pressure continues to decay, a differential pressure develops across the diaphragm. When this differential pressure reaches 0.2 - 0.3 Bar/21 - 34 kPa/3 - 5 psi, the opening chamber's pressure overcomes the compression spring's closing force, causing the closing chamber to open to the atmosphere. The closing chamber opens immediately and releases pressure from the actuator, resulting in valve operation.

#### **Bill of Materials**

- 1 Opening/Air Chamber
- 2 Restrictor
- 3 Piston
- 4 O-Ring
- 5 Diaphragm
- 6 Actuator Shaft
- 7 Closing Chamber
- 8 Compression Spring

- 9 O-Ring
- 10 Seal Support
- **11** Closing Chamber Seal
- 12 Button-Head Cap Screw
- 13 Washer
- 14 Adjustable Seat
- 15 Check Valve



Exaggerated for Clarity



#### SERIES 764

#### AIR SUPPLY REQUIREMENTS

The required air pressure for Series 764 FireLock NXT Alternate Wet/ Dry Valves is 0.9 Bar/90 kPa/13 psi minimum, regardless of the system supply pressure. Normal air pressure should not exceed 1.2 Bar/ 124 kPa/18 psi. Failure to maintain air pressure within the 0.9 Bar/ 90 kPa/13 psi to 1.2 Bar/124 kPa/18 psi range may reduce system operation response time.

Systems with air pressure higher than 1.2 Bar/124 kPa/18 psi may require the addition of a Series 746-LPA Dry Accelerator. **NOTE:** The Series 746-LPA Dry Accelerator must be used only on systems operating below 2.1 Bar/207 kPa/30 psi of air. If air pressure higher than 2.1 Bar/207 kPa/30 psi is required, the Series 746 Dry Accelerator should be used.

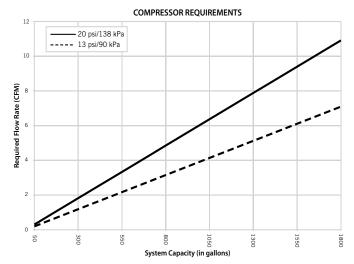
If multiple Series 764 FireLock NXT Alternate Wet/Dry Valves are installed with a common air supply, isolate the systems with a springloaded, soft-seated ball check valve to ensure air integrity for each system. Good practice is to include a ball valve for isolation and service of each individual system.

Set the air pressure to the required system air pressure. Air pressure differing from the required system air pressure could reduce system operation response time.

The engineer/system designer is responsible for sizing the compressor so that the entire system is charged to the required air pressure within 30 minutes. DO NOT oversize the compressor to provide more airflow. An oversized compressor will slow down or possibly prevent valve operation.

If the compressor fills the system too fast, it may be necessary to restrict the air supply. Restricting the air supply will ensure that air being exhausted from an open sprinkler or manual release valve is not replaced by the air supply system as fast as it is being exhausted.

#### COMPRESSOR SIZING



#### BASE OR RISER-MOUNTED AIR COMPRESSORS

For base or riser-mounted air compressors, the recommended air pressure of 0.9 Bar/90 kPa/13 psi is the "on" or "low" pressure setting for the compressor. The "off" or "high" pressure setting should be 1.2 Bar/124 kPa/18 psi.

When a base or riser-mounted air compressor supplies air to a Series 764 FireLock NXT Alternate Wet/Dry Valve, it is not necessary to install the Victaulic Series 757 Regulated Air Maintenance Trim Assembly (AMTA). In this case, the air line of the compressor connects to the trim at the fitting where the Series 757 Regulated AMTA is normally installed (refer to the applicable trim drawing). If the compressor is not equipped with a pressure switch, the Series 757P Air Maintenance Trim Assembly with Pressure Switch should be installed.

#### SHOP AIR OR TANK-MOUNTED AIR COMPRESSORS

In the event a compressor becomes inoperative, a properly sized tankmounted air compressor provides the greatest protection for systems. When shop air or a tank-mounted air compressor is used, the Series 757 Regulated AMTA must be installed. The Series 757 Regulated AMTA provides proper air regulation from the air reservoir to the sprinkler system. For tank-mounted air compressors, the recommended air pressure of 0.9 Bar/90 kPa/13 psi should be used as the set point for the air regulator. The "on" pressure of the compressor should be at least

0.3 Bar/24 kPa/5 psi above the set point of the air regulator.

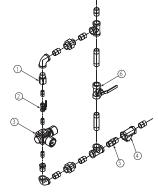
VICTAULIC SERIES 757 REGULATED AIR MAINTENANCE TRIM ASSEMBLY (AMTA) OPTION

#### NOTICE

• Victaulic recommends a maximum of two Series 764 FireLock NXT Alternate Wet/Dry Valves per Series 757 Regulated AMTA.

#### Bill of Materials

- 1 1/3.2 mm Restrictor
- 2 Slow Fill Ball Valve (Normally Open)
- 3 Air Regulator
- 4 Strainer (100 Mesh)
- 5 Spring-Loaded, Soft-Seated Ball Check Valve
- 6 Fast Fill Ball Valve (Normally Closed)





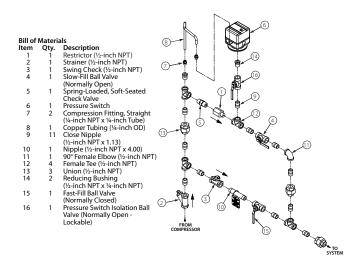
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#### SERIES 764

VICTAULIC SERIES 757P AIR MAINTENANCE TRIM ASSEMBLY (AMTA) WITH PRESSURE SWITCH OPTION

## NOTICE

- Victaulic recommends a maximum of two Series 764 FireLock NXT Alternate Wet/Dry Valves per Series 757P AMTA with Pressure Switch.
- Refer to the I-757P Air Maintenance Trim Assembly with Pressure Switch Installation Instructions, supplied with the product, for complete installation, electrical, and pressure switch adjustment information.



#### COMPRESSOR REQUIREMENTS AND SETTINGS FOR SERIES 764 FIRELOCK NXT ALTERNATE WET/DRY VALVES INSTALLED WITH SERIES 746-LPA DRY ACCELERATORS

Set the air regulator of the Series 757 Regulated AMTA to a minimum of 0.9 Bar/90 kPa/13 psi.

#### The Series 757P Air Maintenance Trim Assembly with Pressure Switch MUST NOT be used on a Series 764 FireLock NXT Alternate Wet/Dry Valve installed with a Series 746-LPA Dry Accelerator, unless a tank and air regulator are added.

In the event a compressor becomes inoperative, a properly sized tankmounted air compressor provides the greatest protection for systems installed with a Series 746-LPA Dry Accelerator. In this situation, air can be supplied continuously to the sprinkler system for an extended time period. **NOTE:** The Series 757 Regulated AMTA should be used with a tank-mounted air compressor to supply air to a Series 764 FireLock NXT Alternate Wet/Dry Valve when the Series 746-LPA Dry Accelerator is used. The use of an air regulator with a base or riser-mounted air compressor could cause short cycling, resulting in premature wear of the compressor.

The air regulator of the Series 757 Regulated AMTA is a relief-type design. Any pressure in the system that is above the set point of the air regulator will be released. Therefore, charging the air regulator above the set point could cause premature operation of a valve installed with a Series 746-LPA Dry Accelerator.

## SETTINGS FOR AIR SUPERVISORY PRESSURE SWITCHES AND ALARM PRESSURE SWITCHES

Air supervisory pressure switches are required for dry systems and must be set according to the following notes:

- 1. Wire the air supervisory pressure switches to activate a lowpressure alarm signal. **NOTE:** In addition, the local authority having jurisdiction may require a high-pressure alarm. Contact the local authority having jurisdiction for this requirement.
  - Set the air supervisory pressure switches to activate at 0.1 – 0.3 Bar/14 – 28 kPa/2 – 4 psi below the minimum air pressure required (but not lower than 0.7 Bar/69 kPa/10 psi).
  - 1b. Wire the alarm pressure switch to activate a water flow alarm.
  - 1c. Set the alarm pressure switch to activate on a pressure rise of 0.3 0.6 Bar/28 55 kPa/4 8 psi.

#### REMOTE SYSTEM TEST VALVE REQUIREMENTS

The remote system test station (inspector's test connection) contains a valve, which can be opened to simulate the operation of a sprinkler.

The remote system test valve (inspector's test connection) should be located at the most hydraulically demanding location in the release system. **NOTE:** Multiple restrictions on the remote system test valve (inspector's test connection) may slow the air decay rate and cause the system to respond slower than required.

The remote system test valve (inspector's test connection) should terminate with an orifice equal to the smallest orifice in the releasing system.

The remote system test valve (inspector's test connection) is used to ensure that water reaches the most remote part of the system within 60 seconds.



#### SERIES 764

#### IMPORTANT INSTALLATION INFORMATION

- For proper operation and approval, the Series 764 FireLock NXT Alternate Wet/Dry Valve must be installed in accordance with the specific trim diagrams included with the shipment. **NOTE:** Victaulic provides specific trim diagrams for vertical installations and installations involving a Series 746-LPA Dry Accelerator.
- Before installing the Series 764 FireLock NXT Alternate Wet/Dry Valve, flush the water supply piping thoroughly to remove all foreign material.
- Series 764 FireLock NXT Alternate Wet/Dry Valves MUST NOT be located in an area where the valve can be exposed to freezing temperatures. In addition, the Series 764 FireLock NXT Alternate Wet/Dry Valve MUST NOT be located in an area where physical damage may occur.
- It is the system designer's responsibility to confirm material compatibility of the Series 764 FireLock NXT Alternate Wet/Dry Valve, trim, and associated accessories when a corrosive environment or contaminated water is present.
- 5. SERIES 764 FIRELOCK NXT ALTERNATE WET/DRY VALVES MUST BE INSTALLED ONLY IN THE VERTICAL POSITION WITH THE ARROW ON THE BODY POINTING UPWARD.
- 6. Air or nitrogen supply to the dry piping system must be clean, dry, and oil-free.
- 7. Air supplies must be regulated, restricted, and continuous.
- 8. When the Series 764 FireLock NXT Alternate Wet/Dry Valve is used with a water motor alarm, Victaulic recommends the use of an uninterrupted, low-pressure alarm that is installed on the diaphragm charge line downstream of the strainer/check restrictor. Another option is to install a Series 75B Supplemental Alarm Device.
- 9. Piping must be pitched so that systems can drain properly. For areas that are subject to high levels of condensation, or where piping is not properly pitched, an optional Series 75D Water Column Device kit is available to assist in automatically draining water out of the riser when the valve is in the "dry configuration." NOTE: When the Series 75D Water Column Device kit is installed in the trim of a Series 764 FireLock NXT Alternate Wet/Dry Valve, a ball valve must be added to the inlet of the Series 75D. This inlet ball valve must be closed while the valve is in the "wet configuration" to prevent water from continuously draining from the system.

## VALVE/TRIM INSTALLATION

1. Make sure the trim drawing matches the system's requirements.



# CAUTION Ake sure the foam spacer is removed from inside the valve body before attempting to install the valve. Failure to follow this instruction could cause improper valve operation, resulting in personal injury and/or property damage.

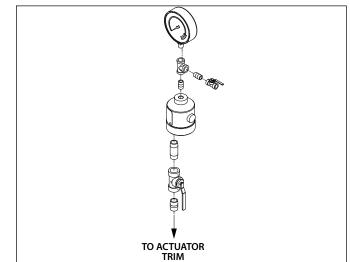
- 2. Remove all plastic caps and foam spacers from the valve.
- Apply a small amount of pipe joint compound or Teflon\* tape to the external threads of all threaded pipe connections. DO NOT get any tape, compound, or other foreign material into the valve body, pipe nipples, or valve openings.

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- Make sure no foreign material gets into the valve body, pipe nipples, or valve openings.
- If using any material other than Teflon tape, use extra caution so that no material gets into the trim.

Failure to follow these instructions could cause improper valve operation, resulting in personal injury and/or property damage.

4. Install the valve, trim, and accessories per the trim drawing.



- FOR VALVES INSTALLED WITH A SERIES 746-LPA DRY ACCELERATOR: Make sure the Series 746-LPA Dry Accelerator is installed in accordance with the trim drawing provided. The end with the vent seal "button" must be installed facing down (toward the trim, as shown above).
- 6. Supply pressure to the diaphragm charge line by providing an uninterrupted source of water from upstream of the main control valve.

\* Teflon is a registered trademark of the DuPont Company

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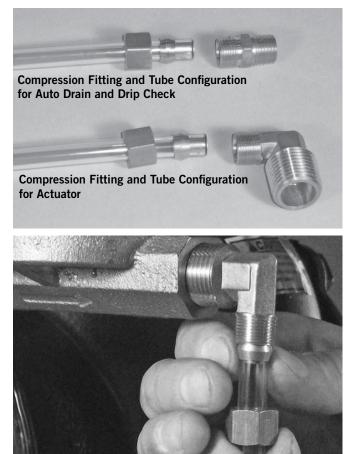
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#### SERIES 764

**Compression Fitting and Tube Installation** 



Compression fittings and tubes are provided for connection from the outlet of the auto drain, drip check, and actuator to the drip cup or drain. These compression fittings and tubes must be installed, in accordance with the trim drawing provided. **NEVER** insert a plug into the outlet of the auto drain, drip check, or actuator in place of the compression fitting/tube.

#### HYDROSTATIC TESTING

#### **WARNING**



• If air testing is required, DO NOT exceed 3.4 Bar/345 kPa/50 psi air pressure.

Failure to follow this instruction could result in serious personal injury and/or property damage.

The Victaulic Series 764 FireLock NXT Alternate Wet/Dry Valve is approved for a maximum working pressure of 20.7 Bar/ 2068 kPa/300 psi and is factory tested to 41.4 Bar/4137 kPa/600 psi for all sizes. The valve can be hydrostatically tested against the clapper at 13.8 Bar/1379 kPa/200 psi or 3.4 Bar/345 kPa/50 psi above the normal water supply pressure (2-hour limited time period) for acceptance by the authority having jurisdiction.



#### SERIES 764

# SETUP INSTRUCTIONS FOR PLACING THE DRY CONFIGURATION IN SERVICE

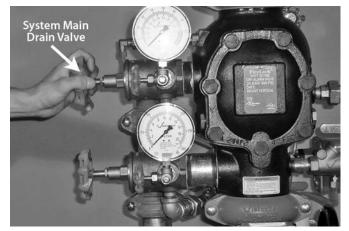
## **A** CAUTION

• The Series 764 FireLock NXT Alternate Wet/Dry Valve and supply piping must be protected from freezing temperatures and mechanical damage.

Failure to follow this instruction could cause improper valve operation, resulting in personal injury and/or property damage.



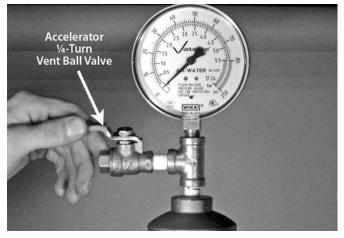
1. Open the system main drain valve. Confirm that the system is drained.



- 2. Close the system main drain valve.
- 3. Confirm that all system drains are shut and that the system is free of leaks.
  - 3a. Confirm that the system has been depressurized. The gauges should indicate zero pressure.



4. If a Series 746-LPA Dry Accelerator is installed, confirm that the isolation ball valve is closed.



5. If a Series 746-LPA Dry Accelerator is installed, open the ¼-turn vent ball valve.

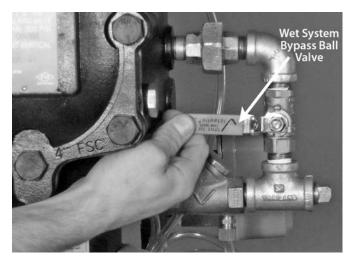


6. Open the dry system air supply ball valve.

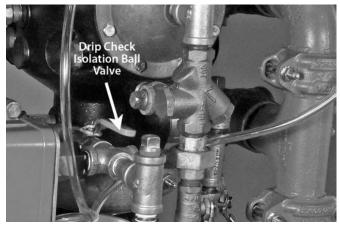


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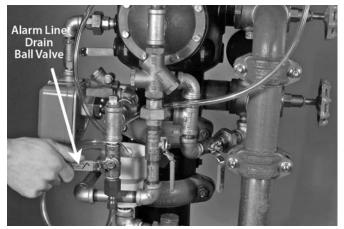
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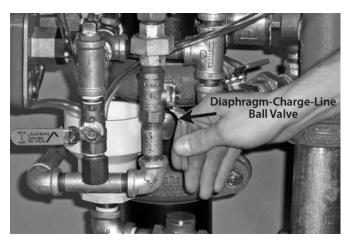
7. Close the wet system bypass ball valve.



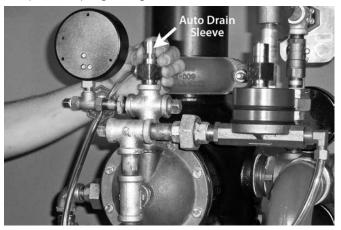
8. Open the drip check isolation ball valve.

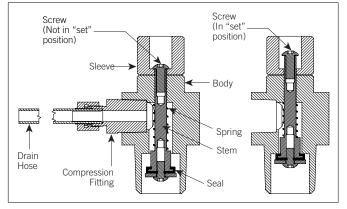


9. Close the alarm line drain ball valve.



10. Open the diaphragm-charge-line ball valve.





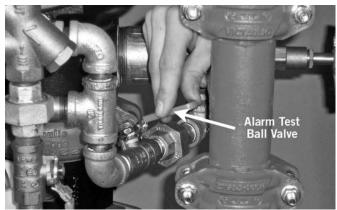
11. Confirm that water is flowing steadily from the Auto Drain. Pull up on the Auto Drain Sleeve, and confirm that water is flowing through the Series 776 Low-Pressure Actuator.



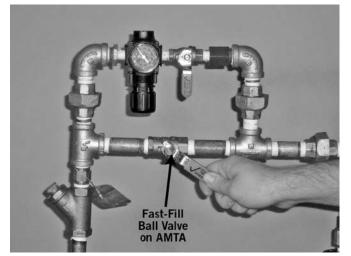
#### SERIES 764



12. Close the diaphragm-charge-line ball valve.

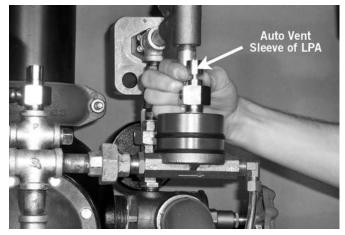


13. Confirm that the alarm test ball valve is closed.

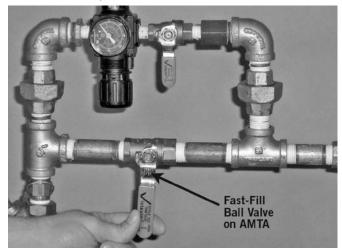


- 14. Charge the system with air by turning on the compressor or by opening the fast-fill ball valve on the AMTA (fast-fill ball valve is shown above). Charge the system to 0.9 Bar/90 kPa/13 psi minimum. Refer to the "Air Supply Requirements" section.
- 14a. Confirm that the system is charging by observing the air pressure gauge. If the gauge is not showing an increase in air pressure, there is a leak or an opening in the line. Repair any leaks or openings and restart the setup procedures.

14b. Confirm that no water is being exhausted from the Auto Vent of the Series 776 Low-Pressure Actuator. If water is being exhausted from the Auto Vent, continue to run air through the system in order to remove moisture from the upper chamber of the Series 776 Low-Pressure Actuator. If a Series 746-LPA Dry Accelerator is installed, make sure the accelerator is not flooded.



15. When the system reaches approximately 0.7 Bar/69 kPa/10 psi, and no additional moisture is being released from the Auto Vent, pull up on the Auto Vent Sleeve of the Series 776 Low-Pressure Actuator. **NOTE:** The Auto Vent Screw should seal and remain in the set ("UP") position.



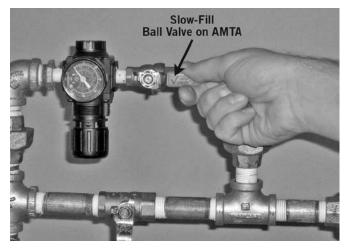
16. When system air pressure is established, close the fast-fill ball valve on the AMTA.



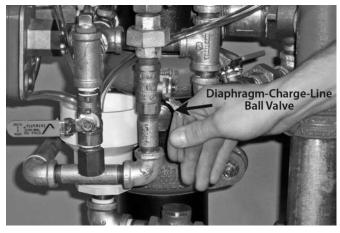
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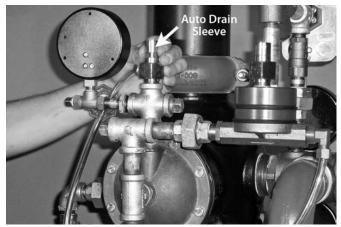
#### SERIES 764



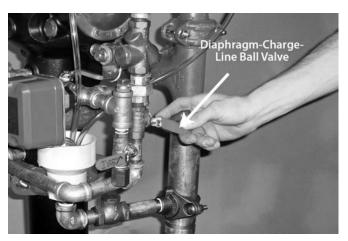
17. Open the slow-fill ball valve on the AMTA. **NOTE:** Failure to leave the slow-fill ball valve open may allow system pressure to drop, resulting in valve operation in the event of a system leak.



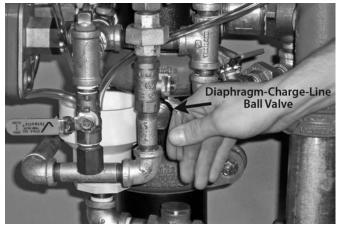
18. Open the diaphragm-charge-line ball valve. Allow water to flow through the Auto Drain tube.



 Pull up on the Auto Drain Sleeve until the screw is in the set ("UP") position. Verify that there is pressure on the gauge to the diaphragm charge line.



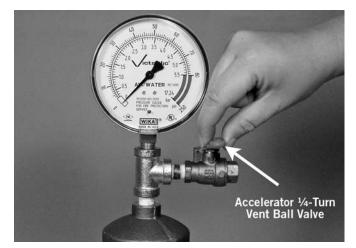
- 20. When the diaphragm charge line is pressurized, temporarily close the diaphragm-charge-line ball valve. Confirm that the diaphragm charge line is maintaining pressure by observing the diaphragm-charge-line pressure gauge (Item #12 on page 4).
- 20a. If pressure in the diaphragm charge line drops, the diaphragm must be replaced and/or any leaks in the diaphragm charge line must be corrected. Refer to the "Removing and Replacing the Diaphragm Assembly" section.



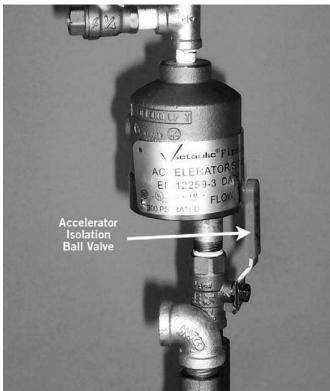
20b. If pressure in the diaphragm charge line does not drop, re-open the diaphragm-charge-line ball valve, and proceed to the following step.



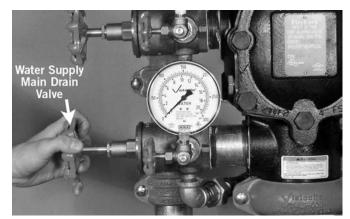
#### SERIES 764



21. If a Series 746-LPA Dry Accelerator is installed, close the ¼-turn vent ball valve.



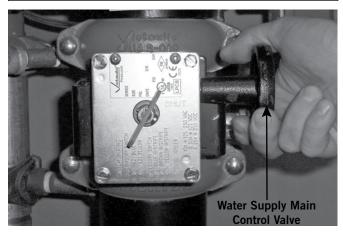
- 22. If a Series 746-LPA Dry Accelerator is installed, open the isolation ball valve. This will set the accelerator.
- Observe the system air pressure over a 24-hour period to confirm system integrity. If there is degradation in system air pressure, find and correct all leaks. **NOTE:** Victaulic recommends less than 0.1-Bar/10-kPa/1½-psi leakage in 24 hours.



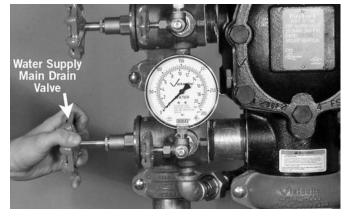
24. Open the water supply main drain valve.

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- Take precautions when opening the water supply main control valve, since water will flow from all open system valves.
- Failure to follow this instruction could result in property damage.



25. Open the water supply main control valve slowly until water flows steadily from the open water supply main drain valve.

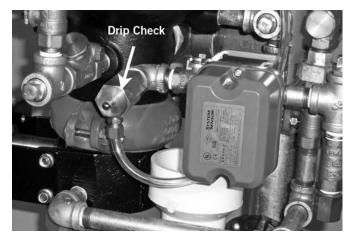


26. Close the water supply main drain valve when a steady flow of water occurs.



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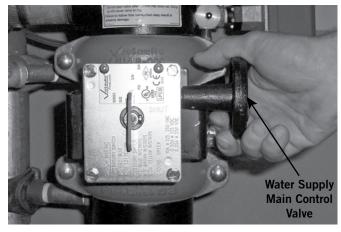
#### SERIES 764



 Confirm that there is no leakage from the intermediate valve chamber. The drip check in the alarm line should not be leaking water or air.



28. If water is flowing from the drip check, close the water supply main control valve, and start over at step 1. Refer to the "Troubleshooting" section.



- 29. Open the water supply main control valve fully.
- 30. Record the system air pressure and the water supply pressure.
- 31. Confirm that all valves are in their normal operating positions (refer to the table to the right).

Valve	Normal Operating Position for Dry Configuration
Diaphragm-Charge-Line Ball Valve	Open
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Open
<sup>1</sup> /4-Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Open
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Open
Wet System Bypass Ball Valve	Closed
Drip Check Isolation Ball Valve	Open
Alarm Line Drain Ball Valve	Closed

- 32. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the system is in service.
- 33. ON A WEEKLY BASIS, WHEN THE VALVE IS RESET AFTER AN OPERATIONAL TEST (OR AFTER ANY SYSTEM OPERATION): The low-body drain valve and any low-point drain valves should be partially opened and then closed to drain water that might be present in the riser. Continue this procedure until all water is released. NOTE: The optional Series 75D Water Column Kit can be installed to automate this step.



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#### SERIES 764

## SETUP INSTRUCTIONS FOR CONVERTING THE DRY CONFIGURATION TO THE WET CONFIGURATION

## **CAUTION**

- The Series 764 FireLock NXT Alternate Wet/Dry Valve and supply piping must be protected from freezing temperatures and mechanical damage.
- For proper operation of alarms in a wet system, it is important to remove all air from the system. Auxiliary drains may be required to release all trapped air from the system.

Failure to follow these instructions could cause improper valve operation, resulting in personal injury and/or property damage.

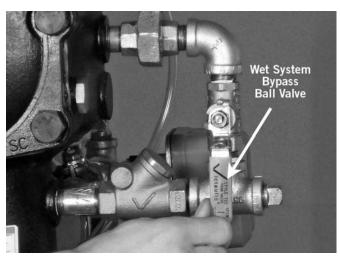
- Notify local fire companies that the system is being serviced. 1.
- Confirm that system drains are shut and the system is free of 2. leaks.
- Confirm that the system has been depressurized. The gauges 2a. should indicate zero pressure.
- З. Open the remote system test valve (inspector's test connection) and any auxiliary drains to remove all air from the system.



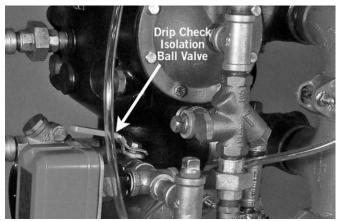
Confirm that the alarm test ball valve is closed. Δ



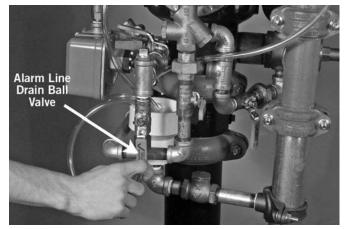
5. Close the dry system air supply ball valve.



6. Open the wet system bypass ball valve.



Close the drip check isolation ball valve. 7

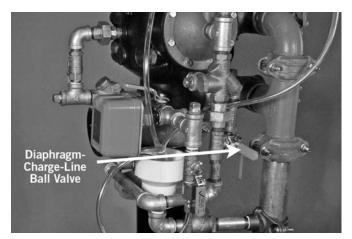


8. Open the alarm line drain ball valve.



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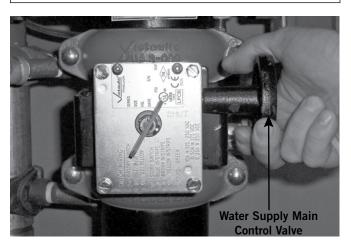
#### SERIES 764



- 9. Confirm that the diaphragm-charge-line ball valve is closed.
  - 9a. PUSH DOWN ON THE AUTO DRAIN SCREW TO REMOVE PRESSURE IN THE DIAPHRAGM CHARGE LINE.

## 

• Take precautions when opening the water supply main control valve because water will flow from all open system valves. Failure to follow this instruction could result in property damage.



- 10. Open the water supply main control valve slowly.
- 11. Allow the system to fill with water completely. Allow water to flow from the remote system test valve (inspector's test connection) and any auxiliary drains until all trapped air is removed from the system.
- 12. After a steady flow of water is established and all air is released from the system, close the remote system test valve (inspector's test connection) and any auxiliary drains in the system.
- 13. Record the system pressures. The system pressure gauge should be equal to or greater than the water supply pressure gauge.
- 14. Confirm that all valves are in their normal operating positions (refer to the following table).

Valve	Normal Operating Position for Wet Configuration
Diaphragm-Charge-Line Ball Valve	Closed
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
<sup>14</sup> -Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Closed
Wet System Bypass Ball Valve	Open
Drip Check Isolation Ball Valve	Closed
Alarm Line Drain Ball Valve	Open

15. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the system is in service.



#### SERIES 764

#### **EXTERNAL INSPECTION**

## **WARNING**

- The building owner or their representative is responsible for maintaining the fire protection system in proper operating condition.
- To ensure proper system operation, valves must be inspected in accordance with the requirements of the local authority having jurisdiction. Always refer to the instructions in this manual for additional inspection and testing requirements.
- The frequency of inspections must be increased in the presence of contaminated water supplies, corrosive/scaling water supplies, and corrosive atmospheres.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic products.

Failure to follow these instructions could cause system failure, resulting in death, serious personal injury, and property damage.

#### NOTICE

- Any activities that require taking the valve out of service may eliminate the fire protection provided.
- Consideration of a fire patrol should be given for the affected areas.
- Before servicing or testing the system, notify the authority having jurisdiction.

#### WEEKLY INSPECTION FOR THE DRY CONFIGURATION

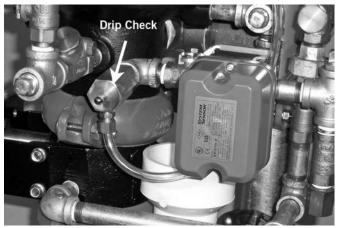
Perform a visual inspection on the valve and trim on a weekly basis. **NOTE:** If the dry configuration is equipped with a low-pressure alarm, monthly inspections may be sufficient. Contact the local authority having jurisdiction for specific requirements.

#### WEEKLY INSPECTION FOR THE WET CONFIGURATION

Perform a visual inspection on the valve and trim on a weekly basis. Contact the local authority having jurisdiction for specific requirements.

#### MONTHLY INSPECTION FOR THE DRY CONFIGURATION

 Record the system air pressure and water supply pressure. Confirm that the water supply pressure is within the range of normal pressures observed in the area. Significant loss of water supply pressure could indicate an adverse condition in the water supply. Confirm the proper water-to-air ratio is being maintained.



- 2. Confirm that there is no leakage from the intermediate valve chamber. The drip check in the alarm line should not be leaking water or air.
- 3. Inspect the valve and trim for mechanical damage and corrosion. Replace any damaged or corroded parts.
- 4. Confirm that the alternate wet/dry valve and trim are located in an area that is not subject to freezing temperatures.
- 5. Confirm that all valves are in their normal operating positions (refer to the table below).

Valve	Normal Operating Position for Dry Configuration
Diaphragm-Charge-Line Ball Valve	Open
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Open
<sup>1</sup> /4-Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Open
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Open
Wet System Bypass Ball Valve	Closed
Drip Check Isolation Ball Valve	Open
Alarm Line Drain Ball Valve	Closed

6. If a Series 746-LPA Dry Accelerator is installed, record the pressure in the air chamber of the dry accelerator. The pressure in the air chamber should equal the system air pressure within the allowable tolerances of the gauges. If the air chamber's pressure is below the system air pressure, follow the "Troubleshooting" section.



#### SERIES 764

#### MONTHLY INSPECTION FOR THE WET CONFIGURATION

- 1. Record the system's pressure and the water supply's pressure. It is normal for the system's water pressure to be higher than the water supply's pressure due to the valve trapping pressure surges above the clapper. Confirm that the water supply's pressure is in the range of normal pressures observed in the area. A significant loss in supply pressure could indicate an adverse condition in the water supply.
- 2. Check for mechanical damage and corrosion. If damage or corrosion is present, replace the affected parts.
- 3. Confirm that the valve and trim are not subject to freezing conditions.
- 4. If the valve is installed in a variable pressure system, confirm that no excessive leakage is occurring from the alarm line drain. It is normal for some leakage, since pressure surges lift the clapper and allow water into the intermediate chamber.
- 5. Verify that all valves are in their normal operating positions (refer to the table below).

Valve	Normal Operating Position for Wet Configuration
Diaphragm-Charge-Line Ball Valve	Closed
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
<sup>1</sup> ⁄4-Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Closed
Wet System Bypass Ball Valve	Open
Drip Check Isolation Ball Valve	Closed
Alarm Line Drain Ball Valve	Open

#### SERIES 764

#### **REQUIRED SYSTEM TESTS**

## A WARNING

- The building owner or their representative is responsible for maintaining the fire protection system in proper operating condition.
- To ensure proper system operation, valves must be inspected in accordance with the requirements of the local authority having jurisdiction. Always refer to the instructions in this manual for additional inspection and testing requirements.
- The frequency of inspections must be increased in the presence of contaminated water supplies, corrosive/scaling water supplies, and corrosive atmospheres.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic products.

Failure to follow these instructions could cause system failure, resulting in death, serious personal injury, and property damage.

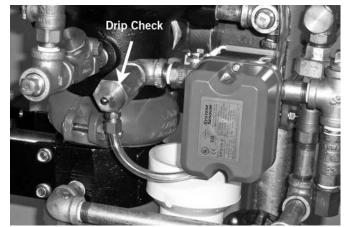
## NOTICE

- Any activities that require taking the valve out of service may eliminate the fire protection provided.
- Consideration of a fire patrol should be given for the affected areas.
- Before servicing or testing the system, notify the authority having jurisdiction.

#### MAIN DRAIN TEST FOR THE DRY CONFIGURATION

Perform the main drain test on a frequency required by the authority having jurisdiction. Verify these requirements by contacting the authority having jurisdiction in the affected area.

- Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the main drain test will be performed.
- 2. Confirm that sufficient drainage is available.
- 3. Record the water supply pressure and system air pressure.



 Confirm that there is no leakage from the intermediate valve chamber. The drip check in the alarm line should not be leaking water or air. 5. Verify that the system is at the proper air pressure for the local water supply pressure.

## 

Use caution to prevent opening the system main drain valve accidentally.

Opening the system main drain valve will cause the valve to operate, resulting in property damage.



- 6. Open the water supply main drain valve fully to flush the water supply of any contaminants.
- 7. While the water supply main drain valve is fully open, record the water supply pressure (from the water supply gauge) as the residual pressure.



- 8. Close the water supply main drain valve slowly.
- 9. Record the water pressure established after closing the water supply main drain valve.
- 10. Compare the residual pressure reading, taken above, to the residual pressure readings taken in previous main drain tests. If there is degradation in the residual water supply reading, restore the proper water supply pressure.
- 11. Confirm that all valves are in their normal operating positions (refer to the table on the next page).



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#### SERIES 764

Valve	Normal Operating Position for Dry Configuration
Diaphragm-Charge-Line Ball Valve	Open
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Open
<sup>1</sup> ⁄4-Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Open
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Open
Wet System Bypass Ball Valve	Closed
Drip Check Isolation Ball Valve	Open
Alarm Line Drain Ball Valve	Closed

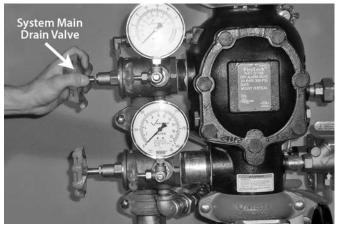


- 12. Confirm that there is no leakage from the intermediate valve chamber. The drip check in the alarm line should not be leaking water or air.
- 13. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the valve is back in service.
- 14. Provide test results to the authority having jurisdiction, if required.

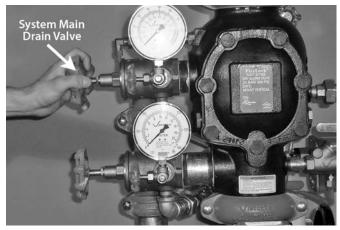
#### MAIN DRAIN TEST FOR THE WET CONFIGURATION

Perform the main drain test on a frequency required by the local authority having jurisdiction. Verify these requirements by contacting the authority having jurisdiction in the affected area.

- 1. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the main drain test will be performed.
- 2. Confirm that sufficient drainage is available for a full-flow drain test.
- 3. Record the water supply pressure.



- 4. Open the system main drain valve fully.
- 5. While the system main drain valve is fully open, record the water supply pressure as the residual pressure.



- 6. Close the system main drain valve slowly.
- 7. Record the water pressure established after closing the system main drain valve.
- 8. Compare the residual pressure reading, taken above, to the residual pressure readings taken in previous main drain tests. If there is degradation in the residual water supply readings, restore the proper water supply pressure.
- 9. Verify that all valves are in their normal operating positions (refer to the table on the next page).



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#### SERIES 764

Valve	Normal Operating Position for Wet Configuration
Diaphragm-Charge-Line Ball Valve	Closed
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
<sup>1</sup> / <sub>4</sub> -Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Closed
Wet System Bypass Ball Valve	Open
Drip Check Isolation Ball Valve	Closed
Alarm Line Drain Ball Valve	Open

# WATER FLOW ALARM TEST FOR THE DRY OR WET CONFIGURATION

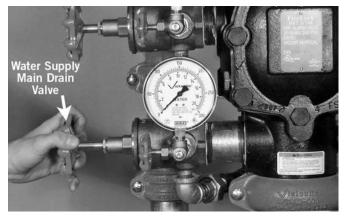
Perform the water flow alarm test on a frequency required by the authority having jurisdiction. Verify these requirements by contacting the authority having jurisdiction in the affected area.

1. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the water flow alarm test will be performed.

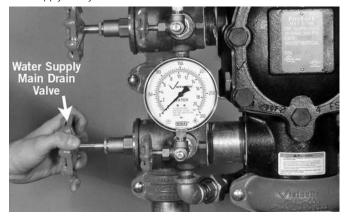
## **CAUTION**

• Use caution to prevent opening the system main drain valve accidentally.

Opening the system main drain valve will cause the valve to operate, resulting in property damage.



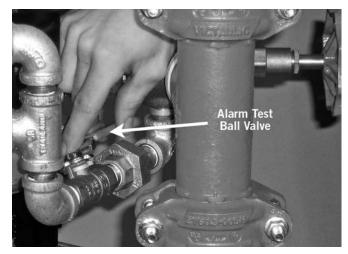
2. Open the water supply main drain valve fully to flush the water supply of any contaminants.



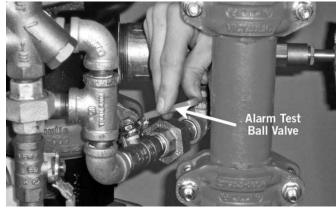
3. Close the water supply main drain valve.



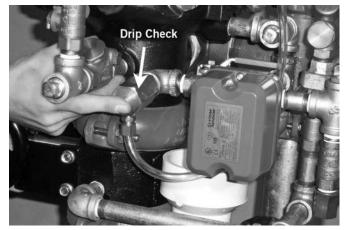
#### SERIES 764



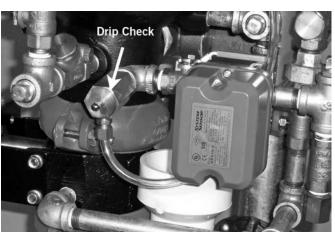
4. Open the alarm test ball valve. Confirm that mechanical and electrical alarms are activated and that remote monitoring stations, if provided, receive an alarm signal.



5. Close the alarm test ball valve after verifying proper operation of all alarms.



- 6. If the valve is set in the dry configuration: push in the plunger of the drip check to verify that there is no pressure in the alarm line.
- 7. Verify that all alarms stopped sounding, that the alarm line drained properly, and that remote station alarms reset properly.



- 8. Confirm that there is no leakage from the intermediate chamber.
  - 8a. If the valve is set in the dry configuration: The drip check in the alarm line should not be leaking water or air.
  - 8b. If the valve is set in the wet configuration: Confirm that there is no leakage from the restrictor.
- 9. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the valve is back in service.
- 10. Provide test results to the authority having jurisdiction, if required.



#### SERIES 764

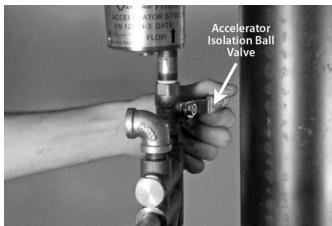
WATER LEVEL AND LOW AIR ALARM TESTS FOR THE DRY CONFIGURATION

## NOTICE

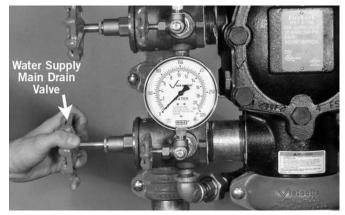
• If a Series 746-LPA Dry Accelerator is installed, make sure the authority having jurisdiction is notified that the water level and low air alarm tests are in progress. Failure to close the isolation ball valve of the Series 746-LPA Dry Accelerator may cause the valve to trip, resulting in a false alarm.

Perform the water level and low air alarm tests on a frequency required by the authority having jurisdiction. Verify these requirements by contacting the authority having jurisdiction in the affected area.

 Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the water level and low air alarm tests will be performed.



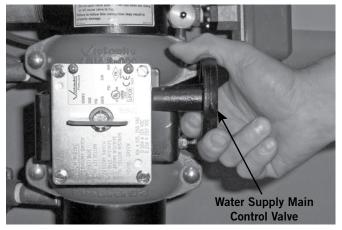
2. If a Series 746-LPA Dry Accelerator is installed, close the isolation ball valve.



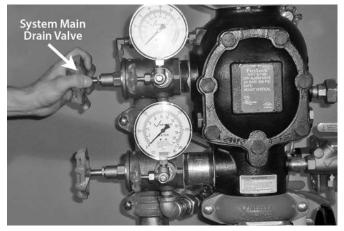
3. Open the water supply main drain valve fully to flush the water supply of any contaminants.



4. Close the water supply main drain valve.



5. Close the water supply main control valve.



- 6. Partially open the system main drain valve slowly. Confirm that water is not flowing from the drain. **NOTE:** If water is flowing from the drain, the system may not have drained properly. In this case, follow all steps under the "Placing the System in Service" section.
- 7. Record the system air pressure at which the low air alarm activates.

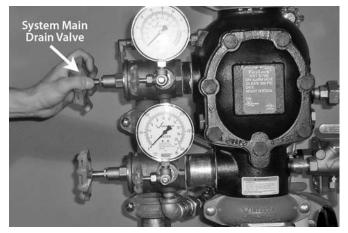
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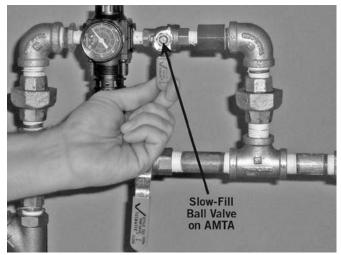


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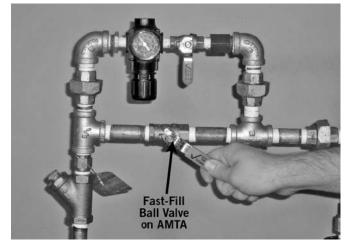
#### SERIES 764



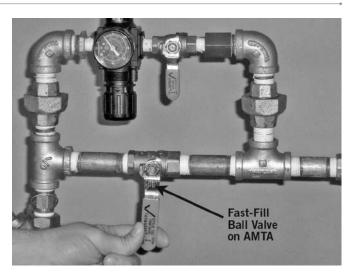
8. Close the system main drain valve.



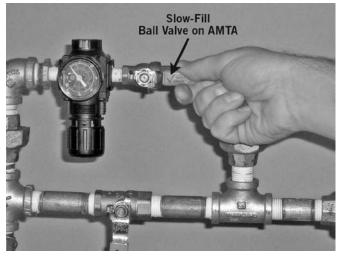
9. Close the slow-fill ball valve on the AMTA.



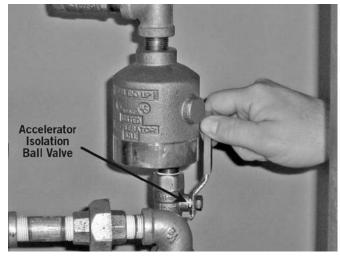
10. Open the fast-fill ball valve on the AMTA. Bring the pressure back up to the normal system pressure.



11. When the normal system air pressure is reached, close the fast-fill ball valve on the AMTA.



12. Open the slow-fill ball valve on the AMTA.



13. If a Series 746-LPA Dry Accelerator is installed, open the isolation ball valve.

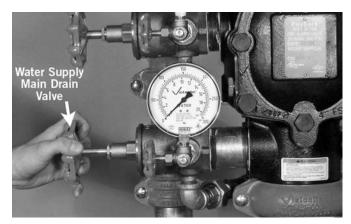
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#### SERIES 764

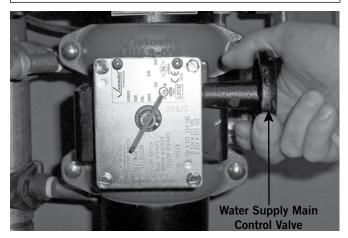


14. Open the water supply main drain valve.

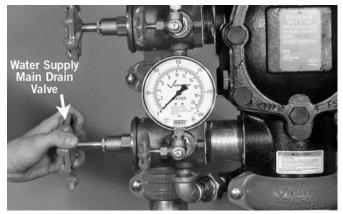
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• Take precautions when opening the water supply main control valve, since water will flow from all open system valves.

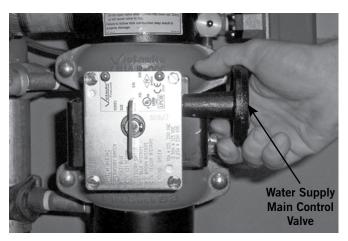
Failure to follow this instruction could result in property damage.



15. Open the water supply main control valve slowly until water flows steadily from the open water supply main drain valve.



 Close the water supply main drain valve when a steady flow of water occurs.



- 17. Open the water supply main control valve fully.
- 18. Confirm that all valves are in their normal operating positions (refer to the table below).

Valve	Normal Operating Position for Dry Configuration
Diaphragm-Charge-Line Ball Valve	Open
Alarm Test Ball Valve	Closed
Water Supply Main Control Valve	Open
Water Supply Main Drain Valve	Closed
System Main Drain Valve	Closed
Isolation Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Open
<sup>1</sup> ⁄4-Turn Vent Ball Valve for Series 746-LPA Dry Accelerator (if applicable)	Closed
Slow-Fill Ball Valve of the Victaulic AMTA (if applicable)	Open
Fast-Fill Ball Valve of the Victaulic AMTA (if applicable)	Closed
Dry System Air Supply Ball Valve	Open
Wet System Bypass Ball Valve	Closed
Drip Check Isolation Ball Valve	Open
Alarm Line Drain Ball Valve	Closed

- Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the valve is back in service.
- 20. Provide test results to the authority having jurisdiction, if required.

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#### SERIES 764

#### REQUIRED OPERATIONAL (TRIP) TESTS FOR THE DRY CONFIGURATION

PARTIAL OPERATIONAL (TRIP) TEST FOR THE DRY CONFIGURATION

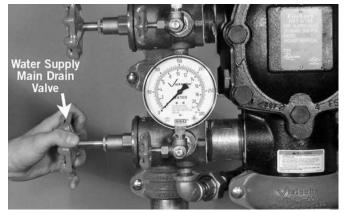
## 

- The building owner or their representative is responsible for maintaining the fire protection system in proper operating condition.
- To ensure proper system operation, valves must be inspected in accordance with the requirements of the local authority having jurisdiction. Always refer to the instructions in this manual for additional inspection and testing requirements.
- The frequency of inspections must be increased in the presence of contaminated water supplies, corrosive/scaling water supplies, and corrosive atmospheres.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic products.

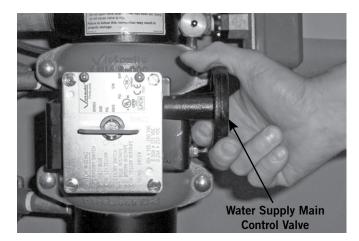
Failure to follow these instructions could cause system failure, resulting in death, serious personal injury, and property damage.

Partial operational (trip) tests are required to confirm proper valve operation; however, this test does not confirm full system operation. Victaulic recommends performing the partial operational (trip) test annually (at minimum). **NOTE:** The frequency of the partial operational (trip) test must be increased in the presence of contaminated water supplies, corrosive/scaling water supplies, and corrosive atmospheres. In addition, the authority having jurisdiction in the area may require partial operational (trip) tests on a more frequent basis. Verify these requirements by contacting the authority having jurisdiction in the affected area.

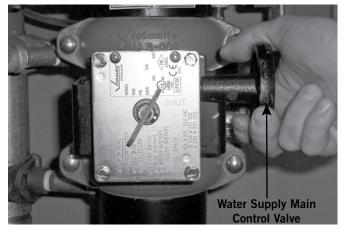
- 1. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the partial operational (trip) test will be performed.
- 2. Record the water supply pressure and system air pressure.



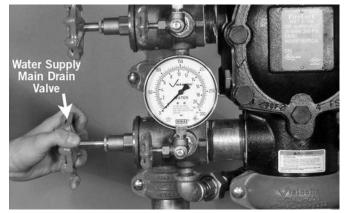
3. Open the water supply main drain valve fully to flush the water supply of any contaminants.



 Close the water supply main control valve to the point where additional closure will not provide flow through the water supply main drain valve.



5. Open the water supply main control valve slowly until a small amount of water flows through the water supply main drain valve.

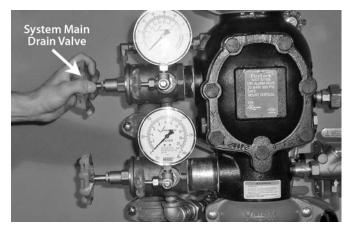


6. Close the water supply main drain valve.

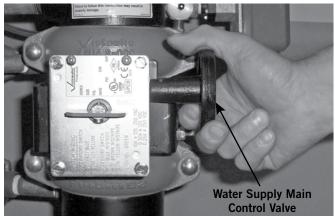


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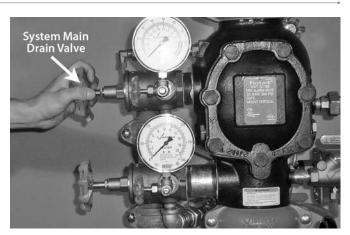
#### SERIES 764



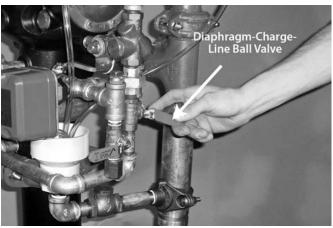
- Open the remote system test valve (inspector's test connection) or the system main drain valve to simulate an open sprinkler. NOTE: The system main drain valve is shown above.
- 8. Record the system air pressure when the valve operates, along with any other information required by the authority having jurisdiction.
- 9. Confirm that the diaphragm charge line's pressure drops to zero and that water is flowing through the auto drain to the drip cup.



10. Close the water supply main control valve fully.



- 11. Close the remote system test valve (inspector's test connection) or the system main drain valve. **NOTE:** The system main drain valve is shown above.
- 12. SHUT OFF THE AIR SUPPLY.



- 13. Close the diaphragm-charge-line ball valve.
- 14. Perform all steps in the "Placing the System in Service" section.



#### SERIES 764

#### FULL OPERATIONAL (TRIP) TEST FOR THE DRY CONFIGURATION

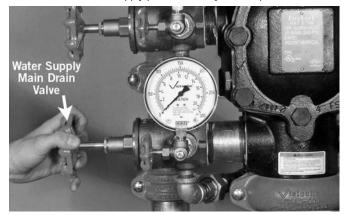
## **WARNING**

- The building owner or their representative is responsible for maintaining the fire protection system in proper operating condition.
- To ensure proper system operation, valves must be inspected in accordance with the requirements of the local authority having jurisdiction. Always refer to the instructions in this manual for additional inspection and testing requirements.
- The frequency of inspections must be increased in the presence of contaminated water supplies, corrosive/scaling water supplies, and corrosive atmospheres.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic products.

Failure to follow these instructions could cause system failure, resulting in death, serious personal injury, and property damage.

Victaulic recommends the full operational (trip) test every 3 years (at minimum). **NOTE:** The frequency of the full operational (trip) test must be increased in the presence of contaminated water supplies, corrosive/ scaling water supplies, and corrosive atmospheres. This test allows a full flow of water into the sprinkler system; therefore, this test must be performed when there is no chance for freezing conditions. In addition, the authority having jurisdiction in the area may require full operational (trip) tests on a more frequent basis. Verify these requirements by contacting the authority having jurisdiction in the affected area.

- 1. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the full operational (trip) test will be performed.
- 2. Record the water supply pressure and system air pressure.



3. Open the water supply main drain valve fully to flush the water supply of any contaminants.



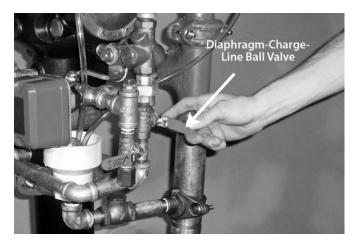
- 4. Close the water supply main drain valve.
- 5. Open the remote system test valve (inspector's test connection) to simulate the operation of a sprinkler.
- 6. Record the following:
  - 6a. Time between opening the remote system test valve (inspector's test connection) to the operation of the alternate wet/dry valve
  - 6b. System air pressure when the valve operated
  - 6c. Time from opening the remote system test valve (inspector's test connection) to when water flows from the test connection's outlet
  - 6d. All information required by the authority having jurisdiction
- 7. Confirm that all alarms operate properly.
- 8. Continue to run water until it is clear.



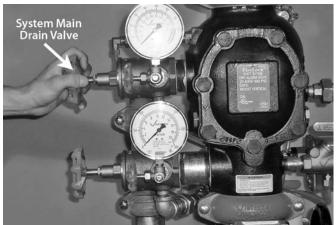
9. Close the water supply main control valve.



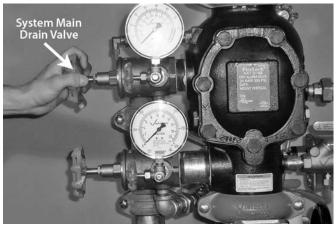
#### SERIES 764



- 10. Close the diaphragm-charge-line ball valve.
- 11. SHUT OFF THE AIR SUPPLY.



- 12. Open the system main drain valve to drain the system.
- 13. After the system is properly drained, close the remote system test valve (inspector's test connection).



- 14. Close the system main drain valve.
- 15. Perform all steps in the "Placing the System in Service" section.

## **REQUIRED INTERNAL INSPECTION**



Depressurize and drain the piping system before attempting to remove the cover plate from the valve

Failure to follow this instruction could result in serious personal injury and/or property damage.

## 

**WARNING** 

- Any activities that require taking the valve out of service may eliminate the fire protection provided.
- Before servicing or testing the system, notify the authority having jurisdiction.
- Consideration of a fire patrol should be given in the affected areas.

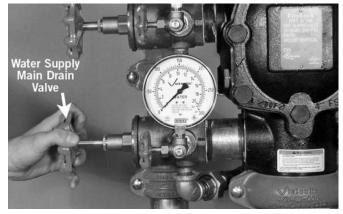
Failure to follow these instructions could result in serious personal injury and/or property damage.

## NOTICE

 The following instructions include steps for taking the dry configuration out of service. However, performing steps 1 – 6 will take the wet configuration out of service.

Inspect internal components on a frequency required by the authority having jurisdiction. Verify these requirements by contacting the authority having jurisdiction in the affected area.

1. Notify the authority having jurisdiction, remote station alarm monitors, and those in the affected area that the system is being taken out of service.



2. Open the water supply main drain valve fully to flush the water supply of any contaminants.

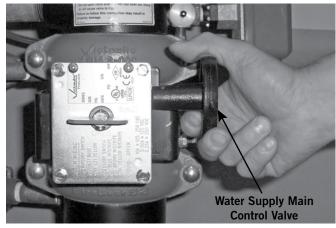


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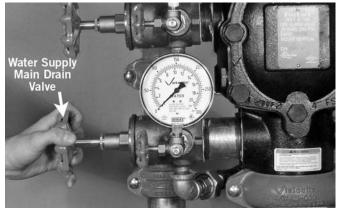
#### SERIES 764



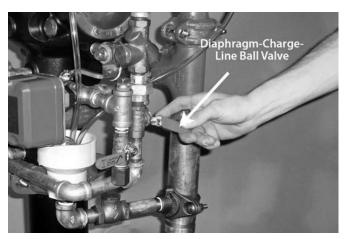
3. Close the water supply main drain valve.



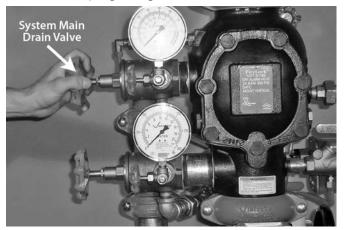
4. Close the water supply main control valve to take the system out of service.



- Open the water supply main drain valve. 5.
- 6. Confirm that water is not flowing from the water supply main drain valve.

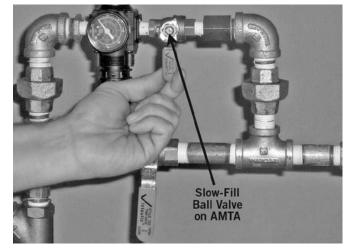


7. Close the diaphragm-charge-line ball valve.



8. Open the system main drain valve to drain any water that has accumulated and to release system air pressure.

NOTE: If the system has operated, open the remote system test valve (inspector's test connection) and any auxiliary drain valves.

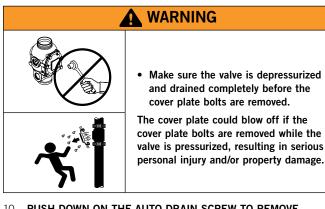


9. Close the slow-fill ball valve on the AMTA.



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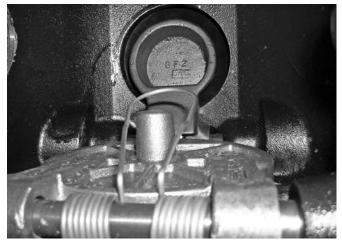
#### SERIES 764



10. PUSH DOWN ON THE AUTO DRAIN SCREW TO REMOVE PRESSURE IN THE DIAPHRAGM CHARGE LINE.



- 11. After all pressure is released from the system, loosen the cover plate bolts slowly. **NOTE:** DO NOT remove any cover plate bolts until all cover plate bolts are loosened.
- Remove all cover plate bolts, along with the cover plate and cover plate gasket. NOTE: The 1½-inch/48.3-mm and 2-inch/60.3-mm valve sizes contain washers under the heads of the cover plate bolts. Keep these washers for re-installation.



13. Push the latch back (toward the diaphragm).

## 

• DO NOT use solvents or abrasives on or near the valve body seat ring.

Failure to follow this instruction could prevent the clapper from sealing, resulting in improper valve operation and/or valve leakage.

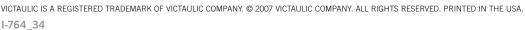


- 14. Rotate the clapper out of the valve body. Inspect the clapper seal and seal-retaining ring. Wipe away any contaminants, dirt, and mineral deposits. Clean out any holes that are plugged in the valve-body seat ring. **DO NOT USE SOLVENTS OR ABRASIVES.** 
  - 14a. While the clapper is rotated out of the valve body, pull the latch forward to inspect the diaphragm. If the diaphragm shows any signs of wear or damage, replace it with a new, Victaulic-supplied diaphragm. Refer to the "Removing and Replacing the Diaphragm Assembly" section.



- 15. Inspect the clapper for freedom of movement and physical damage. Replace any damaged or worn parts by following the applicable instructions in the "Maintenance" section.
- 16. Re-install the cover plate by following the "Installing the Cover Plate Gasket and Cover Plate" section.
- 17. Place the system back in service by following the "Placing the System in Service" section.

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**REV B** 

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#### MAINTENANCE

### 

• Depressurize and drain the piping system before attempting to remove the cover plate from the valve.

Failure to follow this instruction could result in serious personal injury and/or property damage.

	<ul> <li>Any activities that require taking the valve out of service may eliminate the fire protection provided.</li> </ul>
	<ul> <li>Before servicing or testing the system, notify the authority having jurisdiction.</li> </ul>
	• Consideration of a fire patrol should be given in the affected areas.
	Failure to follow these instructions could result in serious personal injury and/or property damage.

The following sections instruct on how to remove and replace internal valve components. Care must be taken to avoid damage to parts during removal and installation.

#### REMOVING AND REPLACING THE CLAPPER SEAL

1. Perform steps 1 – 13 of the "Required Internal Inspection" section.



2. Remove the seal assembly bolt/bolt seal from the clapper seal.



3. Remove the seal-retaining ring.

### 

• DO NOT pry the seal washer out of the clapper seal from the inner hole.

Failure to follow this instruction could damage the seal washer, resulting in improper clapper sealing and valve leakage.



- 4. Pry the edge of the seal washer from inside the clapper seal, as shown above. **DO NOT PRY THE SEAL WASHER OUT FROM THE INNER HOLE.**
- 5. Remove the seal washer from the clapper seal. Dry up any moisture that is under the seal washer and on the clapper seal.

### **CAUTION**

- Use only Victaulic-supplied replacement parts.
- Failure to follow this instruction could cause improper valve operation, resulting in property damage.

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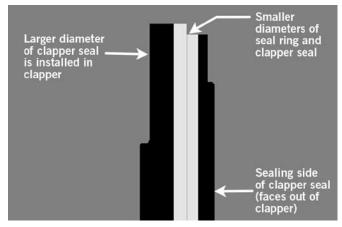
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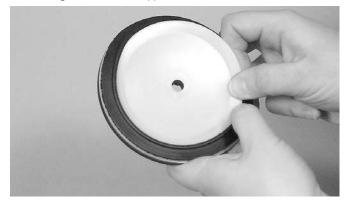
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 Pry the clapper seal, along with the seal ring, out of the clapper. Inspect the clapper seal. If the clapper seal is torn or worn, replace it with a new, Victaulic-supplied clapper seal. If replacing the clapper seal assembly with a new assembly, skip to step 7.



6a. If using the same clapper seal assembly and the seal ring was removed from the clapper seal in the previous step: Re-insert the seal ring carefully underneath the outer lip of the clapper seal. Make sure the smaller diameter of the seal ring is toward the sealing surface of the clapper seal.



- 7. Insert the seal washer carefully underneath the sealing lip of the gasket.
- 8. Remove any contaminants, dirt, and mineral deposits from the clapper.



9. Install the clapper seal into the clapper carefully. Make sure the seal ring snaps into the clapper completely.



10. Place the seal-retaining ring onto the seal washer of the clapper seal. Install the seal-assembly bolt/bolt seal through the seal-retaining ring and clapper.



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11. Tighten the seal-assembly bolt/bolt seal to the torque value, listed in the table below, to ensure a proper seal.

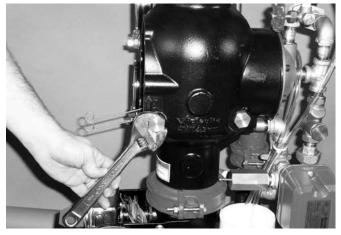
Size		Torque
Nominal Size inches	Actual Outside Diameter inches mm	inch-lbs N∙m
1 1⁄2	1.900 48.3	40 5
2	2.375 60.3	40 5
2 1/2	2.875 73.0	90 10
76.1 mm	3.000 76.1	90 10
3	3.500 88.9	90 10
4	4.500 114.3	110 12
165.1 mm	6.500 165.1	160 18
6	6.625 168.3	160 18
8	8.625 219.1	160 18

#### REQUIRED SEAL-ASSEMBLY BOLT/BOLT SEAL TORQUES

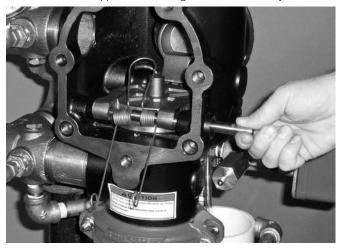
- 12. Replace the cover plate by following the "Installing the Cover Plate Gasket and Cover Plate" section.
- 13. Place the system back in service by following the "Placing the System in Service" section.

#### REMOVING AND REPLACING THE CLAPPER ASSEMBLY

1. Perform steps 1 – 13 of the "Required Internal Inspection" section.



2. Remove the clapper shaft bushings from the valve body.



3. Remove the clapper shaft. **NOTE:** As the shaft is being removed, the clapper spring will drop out of position. Keep the clapper spring for re-installation.



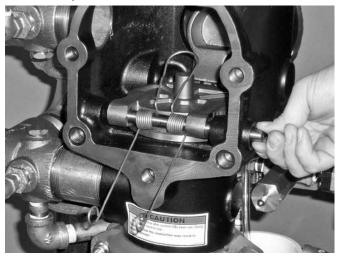
4. Remove the clapper from the valve body.



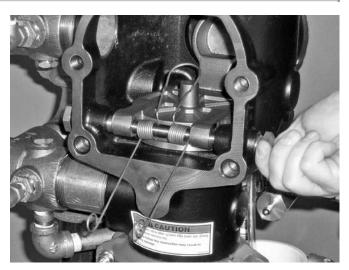
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 Place the new clapper assembly onto the valve-body seat ring. Make sure the holes in the clapper arms align with the holes in the valve body.



- 6. Insert the clapper shaft halfway into the valve body.
  - 6a. Install the clapper spring onto the clapper shaft. Make sure the loop of the clapper spring is facing toward the clapper, as shown above.
  - 6b. Finish inserting the clapper shaft through the clapper arm and valve body.



- 7. Apply thread sealant to the clapper shaft bushings. Install the clapper shaft bushings into the valve body until hand-tight.
  - 7a. Tighten the clapper shaft bushings until metal-to-metal contact occurs with the valve body.



- 8. Check the clapper for freedom of movement.
- 9. Replace the cover plate by following the "Installing the Cover Plate Gasket and Cover Plate" section.
- 10. Place the system back in service by following the "Placing the System in Service" section.



#### SERIES 764

#### INSTALLING THE COVER PLATE GASKET AND COVER PLATE

## **CAUTION**

- Use only Victaulic-supplied replacement parts. Failure to follow this instruction could cause improper valve
- operation, resulting in property damage.
- 1. Verify that the cover plate gasket is in good condition. If the gasket is torn or worn, replace it with a new, Victaulic-supplied gasket.



Align the holes of the cover plate gasket with the holes in the cover plate.



3. Insert one cover plate bolt through the cover plate and cover plate gasket to ease alignment. **NOTE:** For 1½-inch/48.3-mm and 2-inch/60.3-mm valve sizes, a washer must be re-installed under the head of each cover plate bolt.

## 

• DO NOT over-tighten the cover plate bolts.

Failure to follow this instruction could cause damage to the cover plate gasket, resulting in valve leakage.



- Align the cover plate/cover plate gasket to the valve. Make sure the clapper spring's arms are rotated to their installed position. Tighten all cover plate bolts into the cover plate/valve body.
- Torque all cover plate bolts in an even, crossing pattern. Refer to the "Required Cover Plate Bolt Torques" table below for the required torque values. DO NOT over-tighten the cover plate bolts.

#### REQUIRED COVER PLATE BOLT TORQUES

Size		Torque
Nominal Size inches	Actual Outside Diameter inches mm	ft-lbs N∙m
1 1/2	1.900 48.3	30 41
2	2.375 60.3	30 41
21/2	2.875 73.0	60 81
76.1 mm	3.000 76.1	60 81
3	3.500 88.9	60 81
4	4.500 114.3	100 136
165.1 mm	6.500 165.1	115 156
6	6.625 168.3	115 156
8	8.625 219.1	100 136

6. Place the system back in service by following the "Placing the System in Service" section.



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#### REMOVING AND REPLACING THE DIAPHRAGM ASSEMBLY

- 1. Remove the system from service by following steps 1 10 of the "Required Internal Inspection" section.
- 2. Break the unions that connect the trim to the diaphragm cover. Refer to the applicable trim drawing for details.



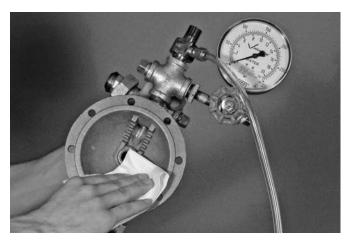
3. Remove the cap screws from the diaphragm cover, and pull the diaphragm cover/trim off the valve.



4. Remove the diaphragm from the valve body.



5. Clean the back of the valve body to remove any debris that may interfere with proper diaphragm seating.



Clean the inside of the diaphragm cover to remove any foreign material.

### 

• Use caution when installing a new diaphragm into the valve body.

Failure to follow this instruction could cause damage to the diaphragm, resulting in improper valve operation and valve leakage.



7. Replace the diaphragm with a new, Victaulic-supplied diaphragm. Align the holes in the diaphragm with the holes in the valve body. Be careful not to damage the diaphragm during installation.



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- 8. Align the holes of the diaphragm cover with the holes in the diaphragm/valve body. Tighten all cap screws into the diaphragm cover/valve body.
- Re-attach the trim at the unions that were loosened in step 2. Refer to the applicable trim drawing for details. MAKE SURE ALL UNIONS THAT WERE LOOSENED TO PERMIT ACCESS TO THE DIAPHRAGM COVER ARE RE-TIGHTENED BEFORE ATTEMPTING TO PLACE THE SYSTEM BACK IN SERVICE.
- 10. Place the system back in service by following the "Placing the System in Service" section.

#### REPLACING THE STRAINER SCREEN FOR SERIES 776 LOW-PRESSURE ACTUATORS

- Remove the system from service by following steps 1 10 of the "Required Internal Inspection" section.
- 2. Remove the Series 776 Low-Pressure Actuator from the trim. Refer to the applicable trim drawing for details.



3. Remove the strainer assembly from the Series 776 Low-Pressure Actuator, as shown above. Discard the strainer screen only.

### 

 DO NOT re-use strainer screens. After removal, the old strainer screen must be replaced with a new, Victaulicsupplied screen.

Failure to follow this instruction could cause improper valve operation, resulting in property damage.

- 4. Use only a new, Victaulic-supplied strainer screen. Insert the strainer screen into the strainer assembly.
- 5. Install the strainer assembly into the Series 776 Low-Pressure Actuator carefully. Avoid damage to the o-ring seals.
- 6. Re-install the Series 776 Low-Pressure Actuator into the trim. Refer to the applicable trim drawing for details.
- 7. Place the system back in service by following the "Placing the System in Service" section.



#### SERIES 764

### TROUBLESHOOTING – SERIES 776 LOW-PRESSURE ACTUATOR

Problem	Possible Cause	Solution
When the Auto Vent Sleeve of the Series 776 Low-Pressure Actuator is pulled up, the screw does not stay set in the "UP" position.	The Series 776 Low-Pressure Actuator is not receiving enough air.	Increase the air pressure going into the Series 776 Low-Pressure Actuator.
	The Series 776 Low-Pressure Actuator has a broken seal.	If the above procedure does not work, contact Victaulic.
Water is leaking through the Series 776 Low-Pressure Actuator.	The air chamber of the Series 776 Low-Pressure Actuator is not set.	Make sure the vent seal of the Series 776 Low-Pressure Actuator is in the set position and the air chamber is pressurized.
	The strainer on the Series 776 Low-Pressure Actuator is clogged.	Replace the strainer screen of the Series 776 Low-Pressure Actuator. Refer to the "Replacing the Strainer Screen for Series 776 Low-Pressure Actuators' section.
	The Series 776 Low-Pressure Actuator has a ripped diaphragm.	If water still leaks through the Series 776 after performing the above procedures, contact Victaulic.
No water is passing through the Series 776 Low-Pressure Actuator.	The strainer on the diaphragm charge line is clogged.	Disassemble and clean the diaphragm charge line strainer. Refer to the applicable trim drawing for details.

### TROUBLESHOOTING – SERIES 746-LPA DRY ACCELERATOR

Problem	Possible Cause	Solution
The valve operates without sprinkler activation.	There is a loss of air pressure in the lower inlet chamber of the Series 746-LPA Dry Accelerator.	Check for air loss at the lower chamber seal. If a leak is present, turn the adjustment nut counterclockwise to seal.
		Check for any leaks in the system and trim. Confirm that the AMTA is operating properly.
The Series 746-LPA Dry Accelerator does not operate within a 0.3-Bar/34-kPa/5-psi pressure drop in system air pressure.	There is a loss of air pressure in the upper air chamber of the Series 746- LPA Dry Accelerator.	Apply soapy water to all joints around the Series 746-LPA Dry Accelerator to check for leaks. Repair any leaks and re-test.
	The air decay rate of the system is too slow.	Make sure there are no restrictions in the remote system test valve (inspector's test connection).
		If the above procedures do not work, contact Victaulic.
The Series 746-LPA Dry Accelerator does not set up properly (cannot get pressure on the upper gauge, and the button pops up immediately when pressure is introduced).	The Series 746-LPA Dry Accelerator is installed upside-down.	Remove the Series 746-LPA Dry Accelerator from the trim, and turn the unit around so that the vent seal "button" is facing down (toward the Series 776 Low-Pressure Actuator).

### **TROUBLESHOOTING – DRY CONFIGURATION**

Problem	Possible Cause	Solution
The valve operates without sprinkler activation.	There is a loss of air pressure in the system or trim.	Check for any leaks in the system and trim. Confirm that the AMTA is operating properly. Consider installing a low-air supervisory switch.
	The pressure switch on the air compressor is set too low, or the compressor is not operating properly.	Increase the "ON" setting of the air compressor's pressure switch, and check the air compressor for proper operation.
Water is leaking from the drip check located in the alarm line.	Water is getting past the clapper seal and into the intermediate chamber of the valve.	Check the clapper seal and valve body seat ring for physical damage and foreign material.
	Water is under the clapper seal.	Inspect the clapper seal to make sure no water is under the seal. If water is present, remove and replace the seal. Refer to the "Removing and Replacing the Clapper Seal" section.
Air is leaking from the drip check located in the alarm line.	Air is getting past the clapper seal and into the intermediate chamber of the valve.	Check the clapper seal and valve body seat ring for physical damage and foreign material.
	Water is under the clapper seal.	Inspect the clapper seal to make sure no water is under the seal. If water is present, remove and replace the seal. Refer to the "Removing and Replacing the Clapper Seal" section.
The clapper will not latch closed.	There is no water pressure on the diaphragm.	Check the water pressure in the diaphragm charge line. Make sure the restrictor in the diaphragm charge line is clean.
	The Auto Drain is not set.	Set the Auto Drain by pulling up on the Auto Drain Sleeve.
Water is leaking from the diaphragm assembly.	The diaphragm is damaged.	Contact Victaulic.
Air is leaking from the diaphragm assembly.	The diaphragm is damaged.	Contact Victaulic.



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#### SERIES 764

### **TROUBLESHOOTING – WET CONFIGURATION**

Problem	Possible Cause	Solution
The system water pressure gauge is fluctuating with the supply pressure.	The check valve in the bypass line is installed backward.	Check the orientation of the bypass check valve. The arrow must point from the supply side to the system side.
	Debris is present in the bypass check valve.	Remove the threaded cap from the check valve to remove any debris. Make sure the clapper has freedom of movement.
Water is leaking from the drip check located in the alarm line.	Water is getting past the clapper seal and into the intermediate chamber of the valve.	Check the clapper seal and valve body seat ring for physical damage and foreign material.
		Mare sure there is no vacuum in the alarm line. If vacuum is present, create some means of an air break in the alarm line.
	Water is under the clapper seal.	Inspect the clapper seal to make sure no water is under the seal. If water is present, remove and replace the seal. Refer to the "Removing and Replacing the Clapper Seal" instructions.
The water motor gong is not ringing, or the ringing is weak.	No water is going to the intermediate chamber.	Make sure the holes in the seat ring are not plugged.
	Water from the alarm line could be leaking out of the alarm line drain of another valve.	Make sure there are check valves isolating the alarm line of each valve in the system.
	The wrong restrictor size is installed in the alarm line drain.	Confirm that the proper restrictor size is installed in the alarm line drain. If the proper restrictor size is not installed, refer to the trim drawing to replace the restrictor with the correct size.



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